# **INTERFERENCE FIT SIMULATION ON PIN JOINT BY USING ANSYS**

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# Abstract

The present study objective is to investigate the effect of interference fit range of contact stress distribution of centrally holed plate, this will be used in riveted joints, permanent fasteners joints applications. There are a lot of studies are carried out related to the effect of interference fit to enhance the life of components, however, present work aims to study the effect of contact stress distribution of a interference fit by considering properties of Stainless Steel and Aluminium alloy.

Keywords: Interference Fit, Stainless Steel and Aluminium Alloy Materials, Contact Stresses and ANSYS.

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# **1. INTRODUCTION**

The fitting of components shows integrity joints to get interconnectivity between more than one assemblies like machine, structures etc. The most critical type of fit is interference fit when compared with a different fits.

Analysis of contact stress in rail and wheel discussed by Vahid Monfared et al [1], they are considered contact areas are elliptical, rectangular or circular and shows that results are useful for analyzing the creation of crack in critical surfaces and points then, finally define the agreement are found between finite element method (FEM) and previous analytical results for determination of contact stress in rolling bodies. And also the several investigation are done on contact pressure distribution and stress as [2]-[3]-[4]-[5] etc.

# 2. PROBLEM DEFINITION AND SCOPE OF

#### PRESENT WORK

### 2.1 Problem Definition

In the current study analysis of a steel pin contacting a smooth pinhole in a plate is carried out to investigate the effect of Contact stress distribution. Because of the geometric symmetry of the model, the quarter symmetric model was taken to simulate the contact problem. The finite element model was built that is, plate with hole and pin member were modeled and meshed with Solid185 element and also postprocessor data are taken by using ANSYS software.

#### 2.2 Methodology

- > Dimensional plot, material properties are selected from literature survey.
- Modeling, meshing, applying boundary conditions and analyzing the results using ANSYS
- Initially carbon steel is used for the analysis contact  $\geq$ stresses developed in pin joint.
- Later aluminum material used to analyze the contact  $\triangleright$ stress.
- Finally comparing results of both materials by  $\geq$ considering under same design.

#### 2.3 Specification

Structure	: 8 node solid 185
Meshing	: Mapped-quadrilateral
Number of element division	: 4
Boundary condition	:Initial displacement 1.4 m
Time taken	: 1 min
Material properties	: Using two materials as
	carbon steel and
	Aluminium

Both solids are made of structural steel and Aluminium alloy material properties (stiffness =  $2.1 \times 10^5$  MPa, Poisson's ratio = 0.3 and stiffness =  $0.7 \times 10^5$  MPa, Poisson's ratio = 0.29) and are assumed to be flexible.

The dimensions of the model

 $\triangleright$ PIN

 $\circ$  radius = 2 mm,

 $\circ$  length = 20 mm,.

PLATE

 $\circ$  width = 10 mm,

- $\circ$  length = 10 mm,
- $\circ$  depth = 4 mm.
- $\triangleright$ PINHOLE

 $\circ$  radius = 1.9 mm.

 $\circ$  depth = 4 mm.

#### 2.4 Mesh Model



Fig -1 shows mesh model of 8noded solid element for both pin and plate in ANSYS. Mesh model is shows the quadrilateral 4-noded map meshed element with numbers of 4 element division in Z direction.

### 2.5 Applied Boundary Condition



(a)



**Fig-2.** (a) Two Step Boundary Conditions (b) Contact pair Boundary Conditions.

Fig-2 (a) shows two step boundary condition is applied on pin and plate. Load step 1 of interference fit will be set to solve the problem with no additional displacement constraints to observe the interference stresses caused by hygroscopic strains between the pin and pinhole boundary condition shows similar color of model. Load step 2 will be set up through a moving pin with 0.018 m out of board member with a hole and using degree of freedom (DOF) displacement conditions on coupled nodes shows in pink color. Explicitly automatic time stepping will be considered in support to guarantee solution convergence.

Fig-2 (b) shows, the contact between the plate and pin member with a centrally hole where model using a contact pair of elements, Target is plate surface 170 and Contact member surface is 174, respectively.

Fig-2 shows the boundary condition are applied by setting the left side surface of board member with hole to be fixed. The interference fit between the plate and pin member with hole as modeled by structural static loads.

#### 2.6 Assumption

Solid plate will be assumed as behavior of material is orthotropic with three mutually perpendicular material principal axes, namely, longitudinal, radial, and tangential axes respectively.

#### **3. ANSYS RESULTS**

**3.1 Type-1: Analysis on Mild Steel Material for Both Pin and Plate** 



Fig-3: Radial Stress Distribution of model at initial Position

Fig -3, shows the maximum radial stress 88.901 MPa of the component at initial boundary condition.



Fig-4: Radial Stress Distribution of model at final Position





Fig-5 Contact Pressure Distribution

Fig-5 shows, contact pressure distribution at the surface of pin inner circumferential surface of plate after contact for steel



Fig-6 shows contact deformation graph, when fitting of pin occurs deformation takes place due to increase in pin diameter then hole diameter of plate i.e. 1.7 mm.



Fig-7. max. von misses stress distribution vs time for steel

Fig-7 shows that Maximum stress distribution with respect to time 5755 MPa.

# **3.2 Type-2: Analysis on Aluminium Material for Both Pin and Plate**



Position for Aluminium

Fig -8, shows the maximum radial stress 33.114 MPa of the component at initial boundary condition.



Fig-9. Contact Stress Distribution of model at Final Position for Aluminium

Fig -9, shows the maximum radial stress 1874 MPa of the component at final boundary condition.



Fig-10. Contact Pressure Distribution at the surface of pin after contact for Aluminium

Fig-10 shows, contact pressure distribution at the surface of pin inner circumferential surface of plate after contact for steel



Fig-11 shows contact deformation graph, when fitting of pin occurs deformation takes place due to increase in pin diameter then hole diameter of plate i.e. 0.01066 mm.



Fig-12. Max. Von misses Stress Distribution Vs Time for Aluminium

Fig-7 shows that Maximum stress distribution with respect to time 1874 MPa.

#### 3.3 Discussion

- The Maximum contact Stress distribution of 88.901 Mpa and deformation of 0.01 mm is obtained at initial contact and Maximum contact Stress distribution of 5355 Mpa and deformation of 1.7 mm is obtained at the final position of Contact for Stainless steel material.
- The Maximum contact Stress distribution of 31.116 Mpa and deformation of 0.1 mm is obtained at initial contact and Maximum contact Stress distribution of 1874 Mpa and deformation of 0.01066 mm is obtained at the final position of Contact for Aluminium alloy material.

# 4. CONCLUSION

On the base of this study, the following conclusions could be drawn:

- The analysis and design of interference fit for Plate and pin assembly joint can be performed by using commercial FEM packages.
- The Maximum contact Stress distribution of 88.901 Mpa and deformation of 0.01 mm is obtained at initial contact and Maximum contact Stress distribution of 5355 Mpa and deformation of 1.7 mm is obtained at the final position of Contact for Stainless steel material.
- The Maximum contact Stress distribution of 31.116 Mpa and deformation of 0.1 mm is obtained at initial contact and Maximum contact Stress distribution of 1874 Mpa and deformation of 0.01066 mm is obtained at the final position of Contact for Aluminium alloy material.

The Obtained strength of model was influenced by these two factors (Material Properties, Geometry of the model, Loads and Boundary conditions. and the best design of joint to obtain highest withdrawal strength of dowel was found using properties of Stainless steel.

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