

# SEISMIC RESPONSE OF CIRCUIT BREAKERS

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## Abstract

The performance of substation equipment during an earthquake depends on their configuration, strength of construction, ductility and dynamic properties. Substation equipment's are lightly damped structures having one or more natural modes within the frequency band of ground excitation. The satisfactory operation of substation during and after an earthquake depends on the survival, without malfunction, of many diverse type of equipment. Porcelain components are identified as most vulnerable parts against earthquake vibrations than any other components of the substation. In this present work, substation equipment i.e., circuit breaker is used for analytical procedure. Electrical equipment is mounted on support structure. Support structure and porcelain insulator amplify the ground acceleration at the base of porcelain components. Dynamic characteristics of substation equipment are considered by carrying out finite element analysis. In the present work, maximum response spectral accelerations & displacements of supporting structures, equipment and for both equipment placed on support structures are evaluated with respect to the zone factors. Furthermore, dynamic amplification factor (DAF) of substation support structures and along with its electrical equipment are obtained and effect of different parameters (e.g. support mass, height and stiffness) are discussed along with the recommendations available in International standards.

**Keywords:** Substation equipment, Porcelain Components, Circuit Breaker, Ground motion amplification, Dynamic Amplification Factor.

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## 1. INTRODUCTION

Electric substation is an important part of electric power systems. The electric power industry cascades at three levels, in the chain between power generation and power supply. Occurrence of even an elementary fault in substation equipment may disrupt power supply, cause considerable damage to the power systems etc. Besides direct losses, collateral losses could be humongous besides loss of precious human life. The experience of past earthquakes shows that, although damages of the Electrical network installation are very extensive in length and area, they are infrequent. But the significance of these installations makes their protection and stability more important. Moreover, failure in electrical power system develops unacceptable gaps in economic interrelated issues.

In this paper functioning behavior of porcelain components used in circuit breaker with a supporting structure under damped condition have been studied. Results have been obtained using finite element analysis.

Finite element model of 36kV circuit breaker with damping condition is developed using SAP2000 software package. Ground amplification is obtained at the base of the porcelain components. The details of finite element model analysis have clearly brought out in this paper.

## 1.1 Overview of Work Done in this Field:

**Sabelli et al., (2003)** [3] worked on ground motion amplification and dynamic characteristics of concentrically braced steel frames as earthquake ground motion controls the performance of the structure. Based on the results he had improved design procedures and code provisions. Discussions were presented regarding the mechanical properties of buckling-restrained braced frames and special concentric braced frames. Buckling restrained frames became effective to overcome many potential problems associated with special concentric and ordinary moment resistant frames.

**Mircea et al., (2010)** [2] considered 220kV circuit breaker for combined analysis as a combination of EMA tests (Experimentally Modal Analysis using impact hammer tests) and direct vibratory tests (sine sweep tests) on the seismic platform in identifying seismic capability assessment. Theoretical analysis also can be made as an extension to EMA. Modal analysis parameters and frequency response functions are determined. Both the methods are comparable. The method combined analysis is proposed as strong method accepted by manufacturers and customers of high voltage equipment.

## 2. SUPPORT STRUCTURE

Substation Porcelain equipment is mounted on steel frames to maintain electrical clearances. These structures have a very significant effect on the motion that the supported

equipment experience during an earthquake. The acceleration that the equipment experiences on a structure can be several times more severe than the ground acceleration. During qualification, it is generally desirable to have the equipment mounted or modelled in the identical manner, as it would be in its in-service configuration.

When the equipment is mounted on a support or a variety of supports and the parameters of the support(s) are not known, the qualification will be acceptable if the equipment is mounted or modelled without the support and the qualification is conducted at 2.5 times the requirements stipulated in the relevant standards. In the analysis, the support structure should be such that the supports do not amplify the loads at the base of the equipment greater than 2.25 times the base accelerations and the support(s) shall meet all requirements of recommended standards (IEEE Std., 693-2005).

The supporting structure is fabricated with mild steel angles. Height of steel support truss is 1785mm. The vertical members are fabricated using angle section 65mm x 65mm x 6mm and the horizontal and cross bracings using 65mm x 65mm x 6mm. The bracing members are connected to the vertical main members using mild steel bolts of 16mm diameter. Modulus of elasticity and density of mild steel is taken as 200GPa and 7800kg/m<sup>3</sup>.

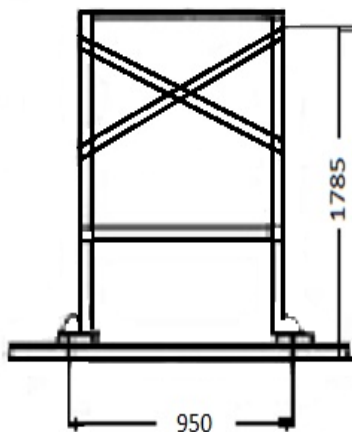


Fig -1: Support structure of 36kV Circuit Breaker

## 2.1 Circuit Breaker

Electrical circuit breaker is a switching device which can be operated both manually and automatically for controlling and protection of any electrical power system. As the modern power system deals with huge currents, the special attention should be given during designing of circuit breaker to safe interruption of arc produced during the opening/closing operation of circuit breaker.

According to their arc quenching (rapid cooling) media the circuit breaker can be divided as:

- 1) Air circuit breaker (ACB)
- 2) Oil circuit breaker (OCB)
- 3) Vacuum circuit breaker (VCB)
- 4) SF6 circuit breaker

Here, considered 36kV circuit breaker is a vacuum circuit breaker which is commonly used in substations. Vacuum circuit breakers are used mostly for low and medium voltages. Vacuum interrupters are developed for up to 36 kV and can be connected in series for higher voltages. The interrupting chambers are made of porcelain and sealed. They cannot be open for maintenance, but life is expected to be about 20 years, provided that the vacuum is maintained. Service life of the VCB is much longer than other types of circuit breakers. There is no chance of fire hazard as oil circuit breaker. It is much environment friendly than SF6 circuit breaker.



Fig -2: 36kV Circuit Breaker

## 3. SEISMIC QUALIFICATION OF SUBSTATION EQUIPMENT

The 36kV circuit breaker with steel supporting structure considered in this study was also a typical model as per the specification of Power utility. This equipment was an outdoor vacuum circuit breaker. Fault current is controlled by vacuum inside the porcelain insulators. Vacuum acts as medium to extinguish the arc generated in between the contacts while opening the circuit during the fault current. Switching mechanism, on and off switches are connected inside the porcelain insulators. These switches were controlled by the motor fixed inside the control cubicle.

### 3.1 Finite Element Analysis

Seismic qualification of the 36kV Circuit breaker by analysis was carried out using Finite element analysis software SAP2000. Few assumptions were made in modelling the equipment. Only structural elements were modelled. The mass of the electrical instruments like relays and switches were appropriately lumped at respective nodes and their stiffness characteristics are ignored in order to reduce the complexity in modelling. Porcelain elements are modelled with solid elements and members of supporting steel frame were modelled with truss elements. Each set of porcelain cylinders is interconnected with rubber and steel gaskets. Modulus of elasticity and density of porcelain material was taken as 98GPa and 2627kg/m<sup>3</sup>. Modulus of elasticity and density of gasket rubber was taken as 0.1GPa and 1100kg/m<sup>3</sup>. Modulus of elasticity and density of mild steel was taken as 200GPa and 7800kg/m<sup>3</sup>. Multipoint

constraints were introduced at the nodes of connecting bolts of porcelain elements.

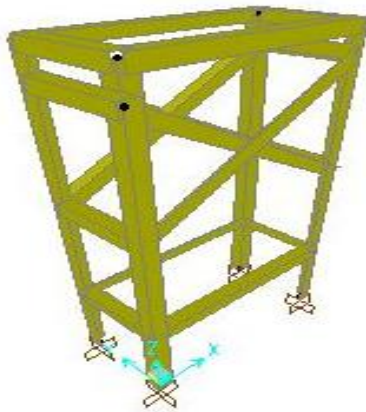


Fig-3: Steel support structure of 36kV circuit breaker

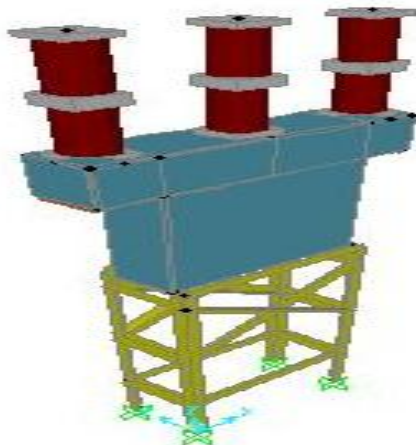


Fig -4: Finite Element model of 36kV circuit breaker mounted on support structure

Natural frequencies and corresponding mode shapes are determined from modal analysis. The first mode (cantilever mode) of the structure is along X-axis at 6.2Hz.

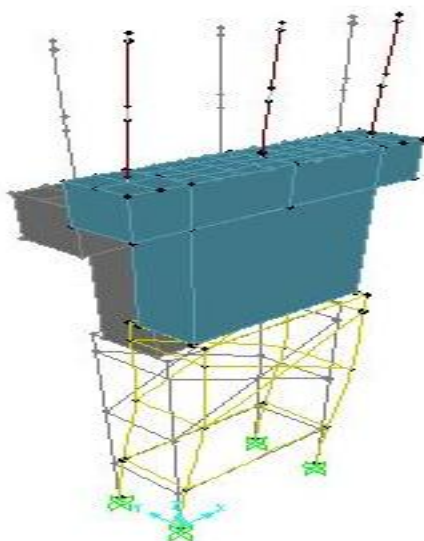


Fig-5: First cantilever mode of 36kV circuit breaker.

Table 1: Parameters considered for Spectra and Steady state response

1	Importance factor	1.5
2	Soil Type	II(Medium Soil)
3	Response Reduction Factor	5
4	Frequency Range	1.0 to 60 Hz
5	Ground Acceleration	0.1g
6	Damping	5%

**Response Spectrum Method:**

The scale factor is calculated by using formula  
 $gI/2R = (9.81 \times 1.5) / (2 \times 5)$   
 = 1.4715

For this factor Maximum spectral accelerations and displacements are evaluated with respect to seismic zones IV and V. These results are obtained at the top of the support structure as tabulated below in table 2.

Table 2: Maximum spectral accelerations and displacements of support structure

	Maximum spectral Accelerations (m/s <sup>2</sup> )		Maximum spectral Displacements (m)	
	X-axis	Y-axis	X-axis	Y-axis
Zone IV	0.43	0.5	2E-05	2.6E-05
Zone V	0.64	0.75	3E-05	3.9E-05

Maximum response spectral accelerations and displacements are obtained from response spectrum analysis of finite element model 36kv circuit breaker installed on support structure for seismic zone IV and V. These results of the structure are obtained at top of the middle porcelain insulator when the equipment is installed on support structure as in Table 3

Table 3: Maximum spectral accelerations and displacements of 36kV Circuit Breaker

	Maximum spectral Accelerations (m/s <sup>2</sup> )		Maximum spectral Displacements (m)	
	X-axis	Y-axis	X-axis	Y-axis
Zone IV	0.81	0.84	2.9E-04	5.3E-04
Zone V	1.21	1.26	4.4E-04	7.9E-05

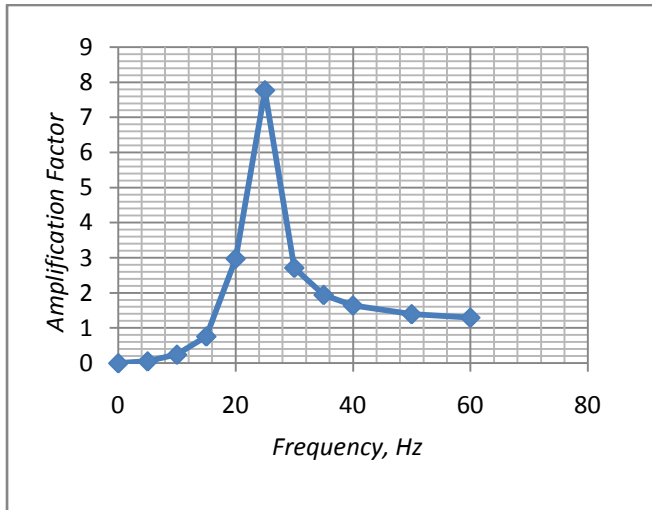
**Steady-State Response:**

Frequency response analysis is carried out to identify the resonant frequencies and the corresponding mode shapes. Response of the finite element model for a ground acceleration of 0.1g is evaluated using software SAP2000. From the seismic response of the equipment and the structure, ground acceleration amplification at the base of structure termed as amplification factor, i.e., the ratio of acceleration at the base of the porcelain equipment (response) to the ground acceleration (input) at the base of the structure is evaluated from the FE analysis.

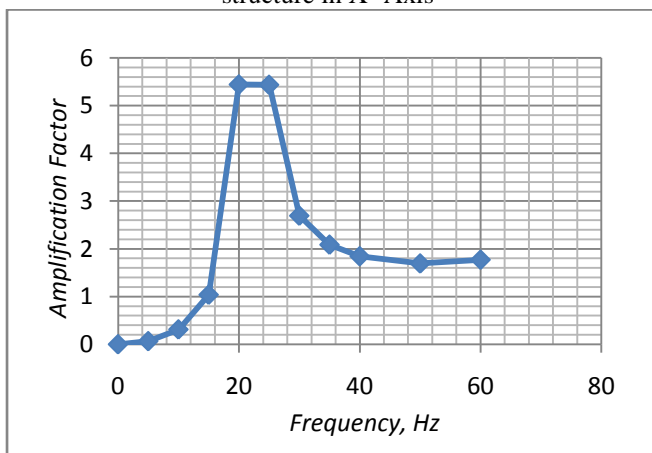
## 4. RESULTS

### 4.1 Frequency Response of Support Structure

The response of the support structure in terms of acceleration at the top of the support structure is obtained. Comparing the input response spectra (ground acceleration) and the excited seismic response of the structure, the amplification factor at different frequencies are evaluated and shown in Fig 6 and Fig 7.



**Fig-6:** Response Amplification at top of the support structure in X- Axis



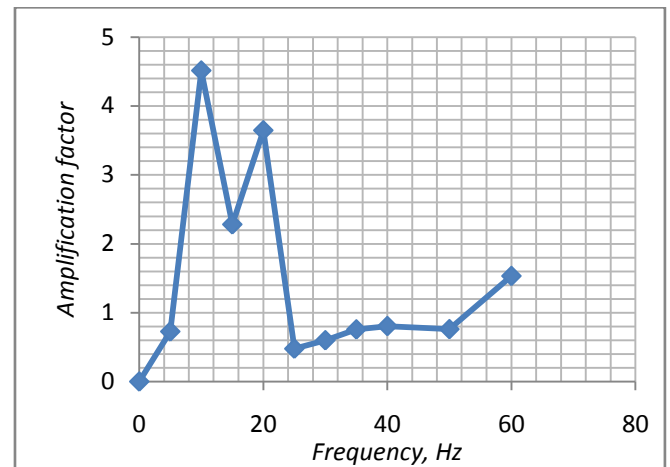
**Fig-7:** Response Amplification at top of the support structure in Y- Axis

From the finite element results, it can be seen that the acceleration simulated at the base of the supporting structure is amplified nearly 7.6 times at the top of the support structure along transverse X-axis and 5.5 times amplified along Y-axis.

**Table 4:** Amplification factors and resonant frequencies at top of the support structure

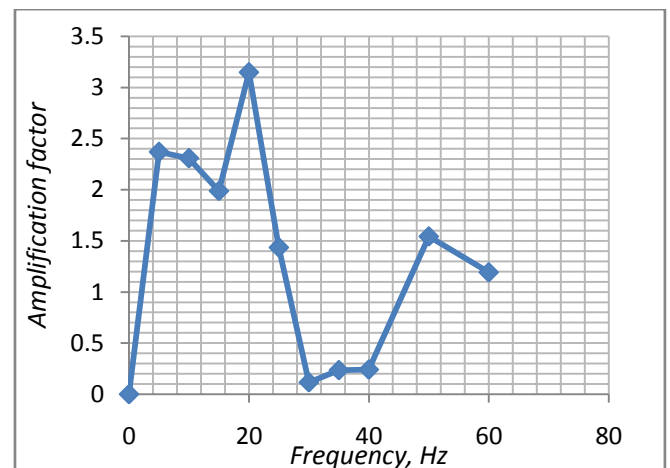
Acceleration at top of support structure	Amplification w.r.t acceleration	Resonant frequencies
X-axis	7.6	25 Hz
Y-axis	5.5	20 Hz

### 4.2 Frequency Response of 36kV Circuit Breaker Placed on Support Structure



**Fig-8:** Amplification at top of porcelain insulator 36kV Circuit Breaker in X-axis

The response of the 36kV circuit breaker in terms of acceleration at the top of the middle porcelain insulator is obtained. Comparing the input response spectra (ground acceleration) and the excited seismic response of the structure, the amplification factor at different frequencies are evaluated and shown in Fig 8 and Fig 9.



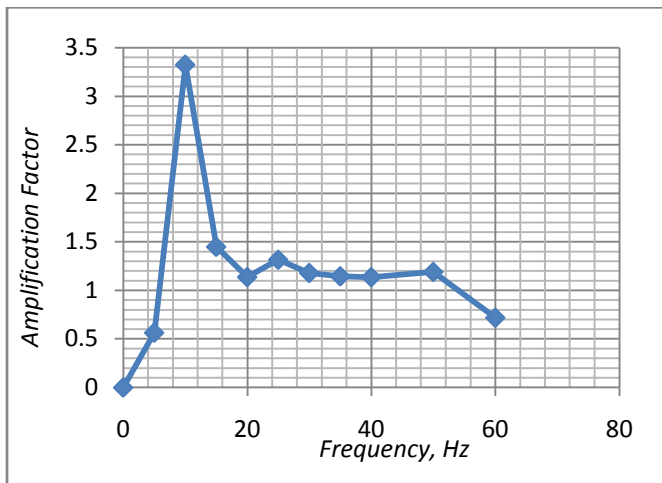
**Fig-9:** Amplification at top of porcelain insulator of 36kV Circuit Breaker in Y-axis

**Table 5:** Amplification Factors and Resonant Frequencies of 36kv CB at top middle porcelain insulator

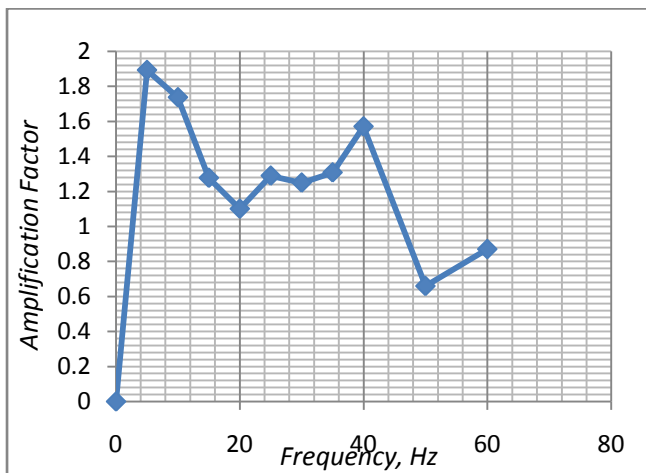
Acceleration at top of porcelain insulator	Amplification w.r.t acceleration	Resonant frequencies
X-axis	4.5	10 Hz
Y-axis	3.1	20 Hz

### 4.3 Amplification at Base of Middle Porcelain

#### Insulator:



**Fig-10:** Amplification at base of porcelain insulator of 36kV Circuit Breaker in X-axis



**Fig-11:** Amplification at base of porcelain insulator of 36kV Circuit breaker in Y-axis

From the finite element results, it can be seen that the acceleration simulated at the base of the supporting structure is amplified nearly 3.3 times at the top of middle porcelain insulator along transverse X-axis and amplified 1.9 times along Y-axis at the frequencies of 10Hz and 5Hz.

**Table 6:** Amplification Factors and Resonant Frequencies of 36kv CB at top middle porcelain insulator

Acceleration at top of support structure	Amplification w.r.t acceleration	Resonant frequencies
X-axis	3.3	10 Hz
Y-axis	1.9	5 Hz

### 5. CONCLUSIONS

Finite element analysis is carried out on 36kV outdoor vacuum circuit breaker for seismic qualification of circuit breaker when it installed on support structure to evaluate the

amplification of whole structure to ground amplification and the following conclusions are drawn.

- It has been observed that, the ground motion amplification at the top of support structures is more than the accelerations at the base.
- Though higher amplifications are observed at higher modes, only the first mode in each axis is considered because the mass participation in the first mode i.e., in pure cantilever mode is higher.
- The recommended base acceleration magnitude at lower frequencies is more as it can be seen from the design response spectra stipulated in various standards, the amplification factor corresponding to first mode is critical.
- It is recommended to carry out finite element analysis on a simple analytical model of circuit breaker with suitable assumptions, substation equipment with short porcelain components to evaluate the appropriate amplification factor before conducting seismic qualification tests on isolated porcelain components.

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