

# REDUCTION OF REFLECTION LOSSES IN SOLAR CELL BY USING TiAl<sub>2</sub> AND Zr ANTI REFLECTIVE COATING

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## Abstract

Direct energy conversion from sunlight to electricity is obtained through solar cells. The Efficiency of solar cells is about 23.89% in the laboratory and 13.76%. More than 30% of incident light is reflected back from the surface of single crystalline Silicon (Si) solar cells because of the high refractive index of Silicon material. The initial objective of this project is to minimize the reflection losses in solar cells using an Anti-Reflection coating (ARC). In solar cell applications, a single layer thin film Anti-Reflective coating is often used. But such a Single Layer Anti-Reflective coating (SLARC) and Double layer Anti-Reflective coating reduces reflectivity only in a limited range. Triple Layer Anti-Reflective coatings (TLARC) are so widely utilized to improve conversion efficiencies and current density of silicon solar cells. Such Triple layer anti reflective coating can eliminate the need for a mechanical tracking device for proper optical alignment of the solar cell with respect to incident sunlight.

**Keywords**— ARC, Reflection loss, Solar cell, Reflectance, TiAl<sub>2</sub>

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## 1. INTRODUCTION

Power generation is a leading cause of air pollution and the largest source of global warming emission. The demand for energy is increasing day by day due to heavy industrialization all around the world. But conventional energy sources are failing to meet with this heavy requirement in the power sector. So there is a pressing need to accelerate the development of advanced clean energy technologies. The option is renewable resources like solar, wind, hydro, biomass etc. The world will need greatly increased energy supply in the next 25 years, especially cleanly generated electricity. Electricity demand is increasing overall energy use and is likely to rise 76% to 2030. Technologies can and must play an integral role in transforming the energy system. Among all non conventional energy resources, Solar cells are considered to be the most important and sustainable energy source due to the availability of heavy solar energy. Therefore Solar photovoltaic electricity is a key technology option to realize the shift to a decarbonised energy supply and is projected to emerge as an attractive alternate electricity source in the future. It is the most available energy source which is capable to provide this world's energy needs. The quantity of energy from the sun that arrives at the earth's surface in an hour is about 5100 J which is more than the total energy consumed by all people of our planet during a year.

Nowadays Anti reflective coatings (ARC) are one of the most read regions of a solar cell since these films improve the efficiency of photovoltaic devices. ARC is a dielectric thin film covering. They are transparent insulating materials put on the supporting material where the circuit is formed. The AR coating prevents reflected waves by using different

optical interferences to cancel out the waves through destructive interference.

A large number of different deposition techniques are used for the coating methods in various applications. The wide variety of surface coating techniques available are Physical vapor deposition, Chemical vapor deposition, Thermal spraying, Electro deposition, Electro less deposition, Diffusion coatings, and Laser based techniques [3]. Characteristics of selective coating are

1. The absorption over the solar spectrum (0.3 – 2.5 $\mu$ m) must be high. The emissivity for wavelength greater than 2.5 $\mu$ m must be low.
2. When humidity changes the properties of the material should not change. The anti reflective coating material is able to withstand the temperature levels. It should be stable in vacuum and air. It should withstand atmospheric corrosion and oxidation.
3. The optical and physical properties of the coating must remain stable under the long term operation at elevated temperatures repeated thermal cycling, UV radiations etc.
4. The adherence of the coating to the substrate must be good. The cost of the material should be reasonable.

The reflection losses occur on the top surface of the solar cells, it will reduce the performance of the solar energy generation. The solar energy absorption will reduce in maximum level [5].

When the reflection increases than most of the solar energy are wasted or reflected. So it will cause the thermal effect in the solar cell and global warming. In order to avoid such reflection problems, the antireflective coating is used. The reflective coating techniques are important to produce powerful effects of the solar cell. The double layer coating is more advantage than single layer and multilayer antireflective coating [1]. The design process for the single layer is simple since it is not effective. The multilayer design process is complex, but it is a highly effective antireflective coating [1].

**2. MATERIALS AND METHODS**

The TiAl2 and Zr thin films were prepared by the ceramic type coating technique. The mixture of the Titanium Alumina 40:60 ratio in the solvent. The black colors, solvent absorbed the sunlight and produced electricity at high efficiency output. This TiAl2 and Zr solvent has applied to the solar cell and dry the solar cell up to 2h in the atmospheric condition. The solar cell test on Uncoated has as shown in Fig.1. The Solar Cell Coated for TiAl2 and For Zr has as shown in the Fig.2and Fig.3. Comparisons to the Uncoated coated have been higher perform in the experiment. In this project the solar cell has tested on Uncoated or without coating in this condition performance of the solar cell has evaluate in the process. After that remove the glass from the solar panel and get the solar cell from the solar panel.



**Fig. 1** Uncoated solar cell

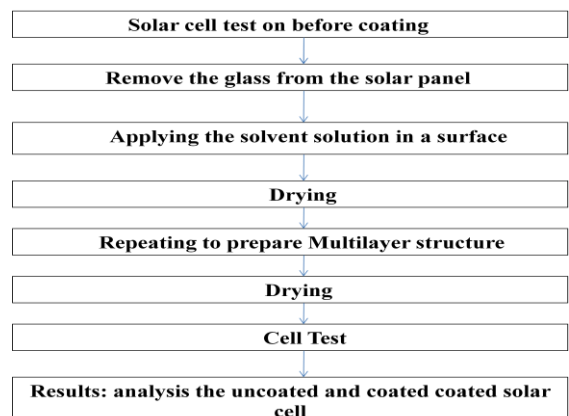


**Fig. 2** Coated solar cell for TiAl2



**Fig. 3** Coated solar cell for Zr

Apply the solvent solution in solar cell top surface and dry the solar cell up to 2 hours in the atmosphere condition. Repeating to prepare multi-layer structure in the solar cell again dry the solar cell up to 2 hours in the atmosphere condition this way too we will increase the layer of the ARC layers and then finally test the Coated solar cell and analysis the different on Uncoated and coated of the solar cell. The process of methods has as shown in the figure 4.



**Fig 4** Flow chart of the process

The test on Uncoated and coated solar cell in this project the solar cell has tests on before coating or without coating in this condition performance of the solar cell has evaluate in the process. After that remove the glass from the solar panel and get the solar cell from the solar panel and then put the solar cell into the solar cell and record the voltage and current values. Apply the solvent solution in solar cell top surface and dry the solar cell up to 2 hours in the atmosphere condition. Repeating to prepare multi-layer structure in the solar cell again dry the solar cell up to 2 hours in the atmosphere condition. And then put the solar cell in front of the sunlight and recording the voltage and current values in the solar cell and calculate the efficiency of the solar cell.

### 3. RESULTS AND DISCUSSION

The solar cell tested at Anna university, Tiruchirappalli, Tamilnadu state and the solar cell have coated at Spraymet coating industries Bangalore, Karnataka state. The average of the solar cell increased by about 2.62% and 0.75% relative, while maintaining the same manufacturing yield. The encapsulated cell parameters are compared in the table 1.

Table 1

| Cell process     | Voc (V) | Isc (A) | Power(W) | FF%   | Efficiency % |
|------------------|---------|---------|----------|-------|--------------|
| UnCoated         | 6.4     | 1.1     | 7.04     | 0.268 | 12.78        |
| Coated for TiAl2 | 7.46    | 1.086   | 8.10     | 0.322 | 15.43        |
| Coated for Zr    | 6.72    | 1.26    | 7.19     | 0.254 | 13.53        |

The performance of the uncoated solar cell and coated has as shown in Fig. 5 and 6 and 7. compare to the both coated for TiAl2 and Zr and uncoated solar cell performance and efficiency the coated solar cell efficiency has 2.32% and 0.75% improved. Time and efficiency of uncoated and coated solar cell performance has as shown in the Fig.9. Finally, here coated solar cell performance increased. The performance Time Vs Efficiency of uncoated and coated solar cell has as shown in Fig.9. the Comparative studies of Uncoated and Coated Solar cell performance has as shown in the fig 8.

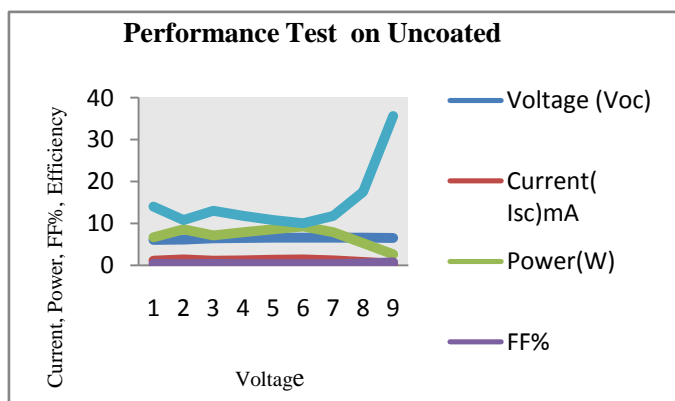


Fig 5 performances of the solar cell tested on uncoated cell

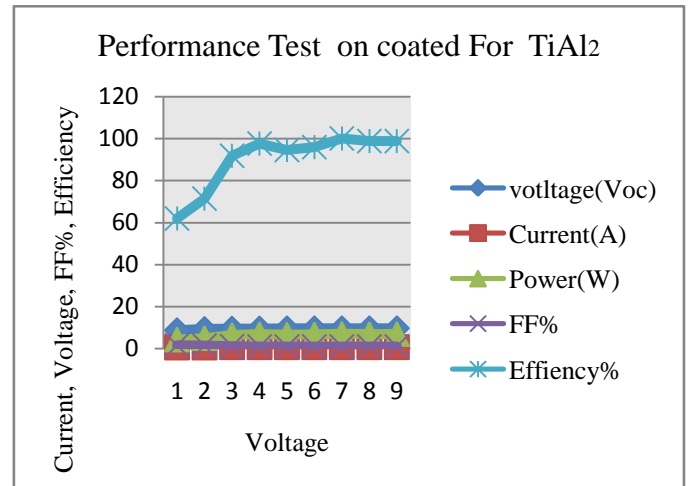


Fig 6 performances of the solar cell tested on coated solar cell for TiAl2

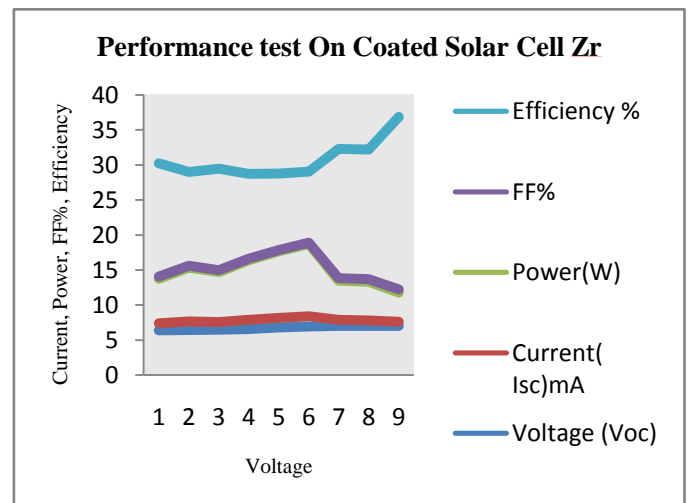


Fig 7 performances of the solar cell tested on coated solar cell for Zr

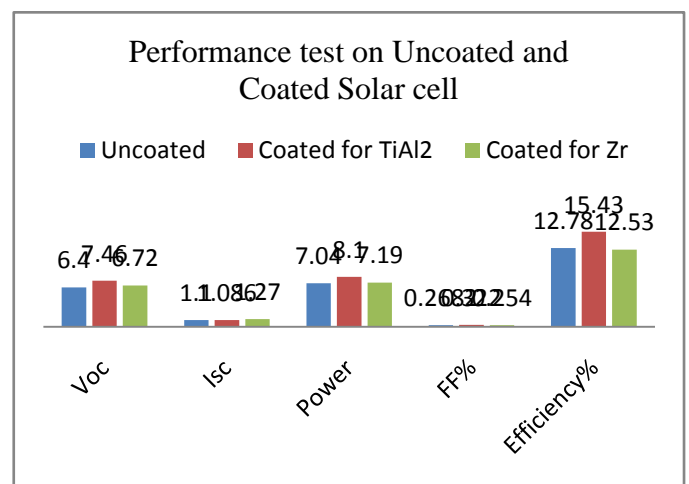


Fig 8 comparative studies of Uncoated and Coated solar cell for TiAl2 and Zr

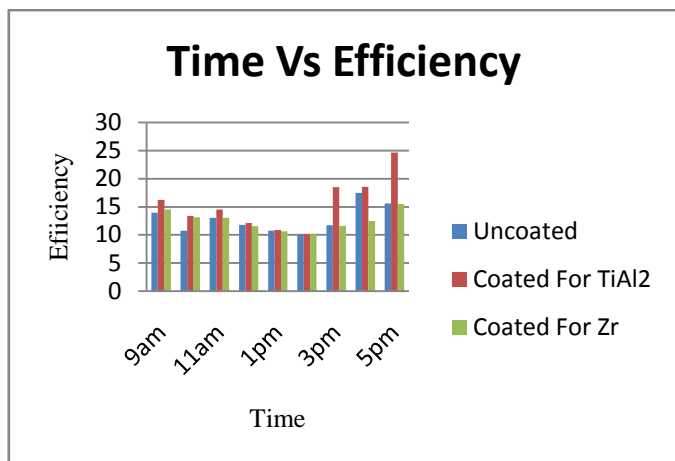


Fig 9 Performance Time Vs Efficiency of uncoated and coated solar cell for TiAl2 and Zr

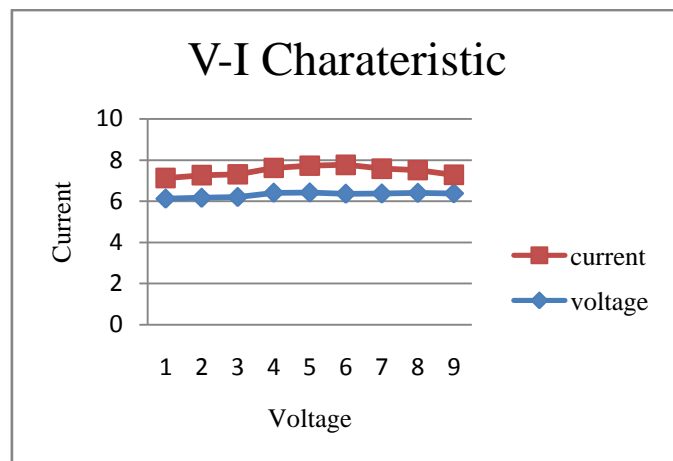


Fig 12 V-I Characteristic of Coated Solar cell for Zr

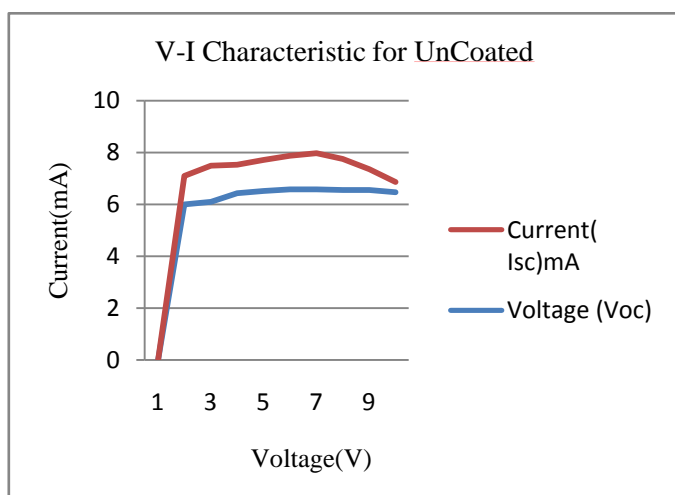


Fig 10 V-I characteristic for uncoated Solar cell

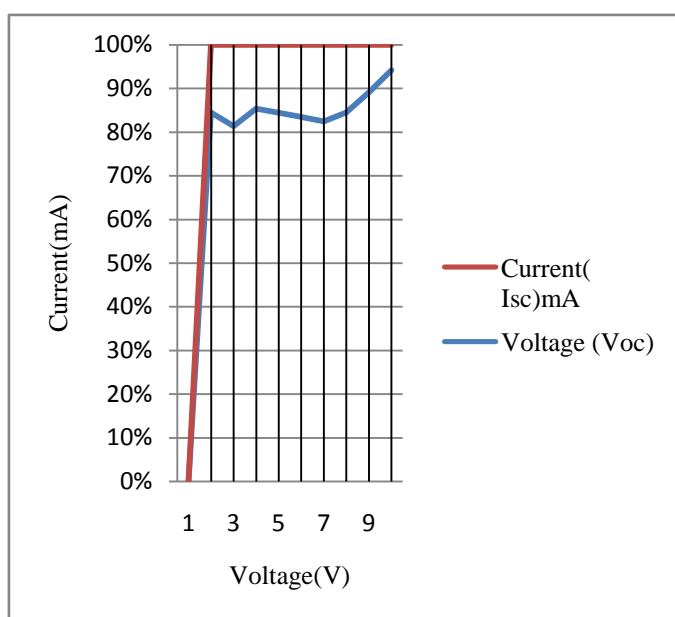


Fig 11 V-I Characteristic of Coated Solar cell for TiAl2

#### 4. CONCLUSIONS

This project concluded the optimum condition for a TiAl2 triple layer AR coating and its influence on improving the conversion efficiency of Si solar cell. It is illustrated that this triple layer ARC can increase the efficiency 2.34% of solar cell. Moreover these AR coatings reduce the effect of outdoor soiling and therefore improve the performance of solar systems. The reflectivity of TiAl2 material is very high. The antireflective coatings are used to reduce the reflection loss and increase the efficiency of the solar module. So it is therefore widely utilized to improve the conversion efficiencies of Si solar cells.

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