

# SYNTHESIS AND CHARACTERIZATION STUDIES OF NANO TiO<sub>2</sub> PREPARED VIA SOL-GEL METHOD

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## Abstract

Nanoparticles of titanium dioxide doped with Fe<sup>2+</sup> ions have been synthesized via sol-gel technique using Titanium tetraisopropoxide (TTIP) and ferrous sulphate as a precursors. The synthesized nanopowders were characterized by Powder X-ray Diffraction (PXRD), Scanning Electron Microscope (SEM), Fourier Transform Infrared (FTIR), Ultraviolet Visible (UV-Vis) and Photoluminescence (PL) Spectroscopy. PXRD pattern indicates the presence of pure crystalline anatase phase TiO<sub>2</sub> with average crystallite size of 14 nm. FTIR spectra showed the vibrational bands of Ti-O networks. The morphology of the as prepared samples and chemical constituents of the nanoparticles studied using SEM and EDAX analysis. From the UV-Vis spectra and PL spectra the optical properties of TiO<sub>2</sub> were studied and discussed.

**Keywords:** sol-gel, Nano TiO<sub>2</sub>, Fe doping

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## 1. INTRODUCTION

In recent years, intense effect has been focussed on preparation of metal oxide nano crystals owing to their markedly different physical and chemical properties with respect to the bulk materials. Particularly titanium dioxide, TiO<sub>2</sub>, has been studied extensively as photo catalyst to deal with environment pollution, water purification, wastewater treatment, hazardous waste control and air purification [1-5]. Titanium dioxide (TiO<sub>2</sub>) is of great interest in technological applications due to its morphology and crystalline phase. TiO<sub>2</sub> exists three different phases, i.e., anatase, rutile, and Brookite. The active crystallite phases of TiO<sub>2</sub> are anatase and rutile [6,7]. TiO<sub>2</sub> has been widely studied regarding various applications, utilizing the photo catalytic and transparent conductivity, which strongly depend on the crystalline structure, morphology and crystallite size [8]. TiO<sub>2</sub> nanoparticles have been prepared by different methods such as, chemical precipitation method [9], chemical vapour deposition (CVD) [10], the sol-gel technique [11], sputtering [12], hydrolysis, micro emulsion method [13], spray deposition [14], aerosol-assisted chemical vapour deposition [15], thermal plasma [16], hydrothermal method [17], microwave assisted hydrothermal synthesis [18], solvothermal method [19] and flame combustion method [20]. Among these methods sol-gel method is a simple method to synthesis TiO<sub>2</sub> nanoparticles. Researchers used lot of organic solvents like toluene [21], ethanol [22] for preparing nano TiO<sub>2</sub> in various methods.

In this study we have prepared TiO<sub>2</sub> via sol-gel method using isopropanol as a solvent. The products were characterized by Powder X-ray Diffraction, Fourier Transform Infrared Spectroscopy, Scanning Electron Microscope, Energy Dispersive Spectroscopy, UV-Vis spectra and Photoluminescence studies.

## 2. EXPERIMENTAL

### 2.1 Materials

Titanium tetraisopropoxide (TTIP, 97%, Sigma Aldrich), Isopropyl alcohol (RANKEM), Deionised water

### 2.2 Synthesis of TiO<sub>2</sub> Nanoparticles

TiO<sub>2</sub> nanopowders were prepared via sol-gel method using the precursor Titanium isopropoxide (TTIP, 97%, Sigma Aldrich), Deionised water and Isopropyl alcohol (RANKEM) as the starting materials. 100 ml of Isopropyl alcohol was added to 15 ml of TTIP in 200ml beaker. The mixture solution is stirred 10 minutes using magnetic stirrer. For hydrolysis reaction 10 ml of deionised water was added drop wise to the mixed solution. Then the mixture solution was stirred continuously for 2 hours. Now the mixture transformed to gel. After aging 24 hours the gel is filtered and dried. For doping purpose suitable amount of Fe metal dopant taken in the hydrolysis step. The dried nano TiO<sub>2</sub> are calcinated to 550°C. During the preparation the p<sup>H</sup> of the mixed solution maintained in the acidity range.

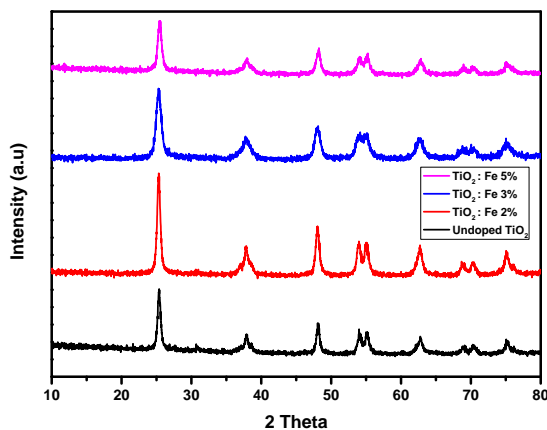
## 2.2 Material Characterization

The prepared nano TiO<sub>2</sub> were characterized by Powder XRD using XPERTPRO diffractometer. FTIR spectra of the as prepared nano TiO<sub>2</sub> were characterized by Jasco 4100 Spectro Photometer equipped with ATR. UV-Vis absorption spectra of the as prepared nano TiO<sub>2</sub> samples were recorded using UV-2401 PC UV-Vis recording Spectrophotometer. The Photoluminescence spectra of the as prepared nano TiO<sub>2</sub> samples were recorded using VARIAN-CARY Eclipse Fluorescence Spectrophotometer. SEM-EDAX spectra of nano TiO<sub>2</sub> were recorded using FEI Quanta FEG 200- High Resolution Scanning Electron Microscope.

## 3. RESULTS AND DISCUSSION

### 3.1 Powder XRD Analysis

Figure(1) shows the Powder X-Ray Diffraction patterns of as prepared undoped TiO<sub>2</sub>, 2 wt% Fe-doped TiO<sub>2</sub>, 3 wt% Fe-doped TiO<sub>2</sub> and 5 wt% Fe-doped TiO<sub>2</sub> nanopowders. The 2θ scans were recorded at several resolutions using Cu Kα-1 radiation of wavelength 1.54060 Å range 20-80°. The Powder X-Ray Diffraction patterns of the as prepared TiO<sub>2</sub> showed the presence of broad peaks. The broad peaks indicate either particles of very small crystalline size, or particles are semi crystalline in nature [23].



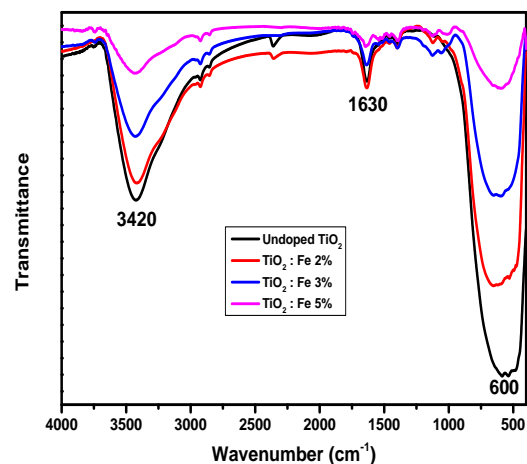
**Fig -1:** XRD patterns of as prepared undoped and Fe-doped Nano particles

All the diffraction lines are assigned to anatase crystalline phase of titanium dioxide. The Powder X-Ray Diffraction pattern is in excellent agreement with a reference pattern (JCPDS 21-1272) of titanium dioxide. It should be noted that only anatase TiO<sub>2</sub> can be found in this sample, which is attributed to the contribution of the low concentration of oxygen vacancies due to high concentration of gaseous oxygen during particle growth, hindering the transformation from anatase to rutile phase [24]. With increasing Fe loading the

intensity of the peaks relatively reduced and with highest Fe loading they are broadened [25]. From Powder X-Ray Diffraction results, the crystallite size can be estimated from width of the peak through use of Scherrer equation:  $D = K \lambda / \beta \cos \theta$ , where D is the crystallite size,  $\lambda$  is the wavelength of X-ray radiation (Cu Kα-1 radiation = 1.54060 Å), K is a constant and usually taken as 0.9,  $\beta$  is the full width at half maximum (FWHM) after subtraction of equipment broadening, and  $\theta$  is the Bragg angle of the peak [26]. The sample are typical anatase titania crystal structure (21-1272) with peaks at 2θ of 25.3, 37.9, 48.1, 53.9, 55.0, 62.8, 68.9, 70.41 and 75.18 corresponding to (101), (004), (200), (105), (211), (204), (116), (220) and (215) phases respectively [27]. From the Powder XRD spectrum the average crystallite size is found to be 14-21 nm.

Yin Zhao and co-workers obtained the same result previously by preparing TiO<sub>2</sub> nanopowders by a facile gas flame combustion method using Titanium Chloride as a precursor [28].

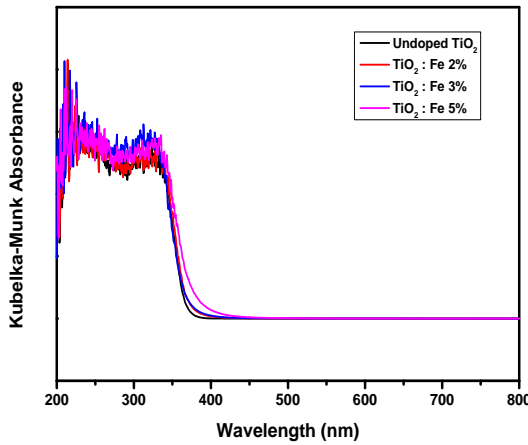
### 3.2 FTIR Analysis



**Fig -2:** FTIR spectrum of the as prepared undoped and Fe-doped Nano particles.

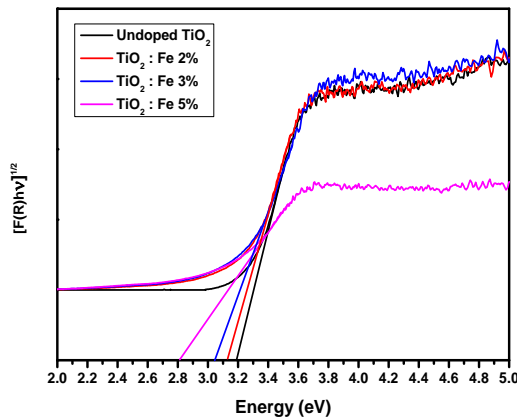
The FTIR spectra of the as prepared undoped and Fe-doped nano TiO<sub>2</sub> are shown in figure (2). From this spectrum, it can be observed apparently that strong band in the range of 580 to 660 cm<sup>-1</sup> is associated with the characteristic modes of TiO<sub>2</sub>. The absorption range around 3400cm<sup>-1</sup> indicates that the presence of hydroxyl (stretching), which is probably due to the fact that the spectra were recorded in situ and some readsorption of water from the ambient atmosphere has occurred [29]. The absorption range around 1630 cm<sup>-1</sup> may be related to hydroxyl (bending) groups of molecular water [20].

### 3.3 UV-Vis Analysis



**Fig -3:** UV-Vis DRS spectrum of the as prepared undoped and Fe-doped nanoparticles.

Figure (3) shows the plots of the Kubelka-Munk function  $F(R_{\infty})$  vs wavelength obtained from Diffuse Reflectance Spectra data similarly as observed by Shi-An Gao et.al [30].



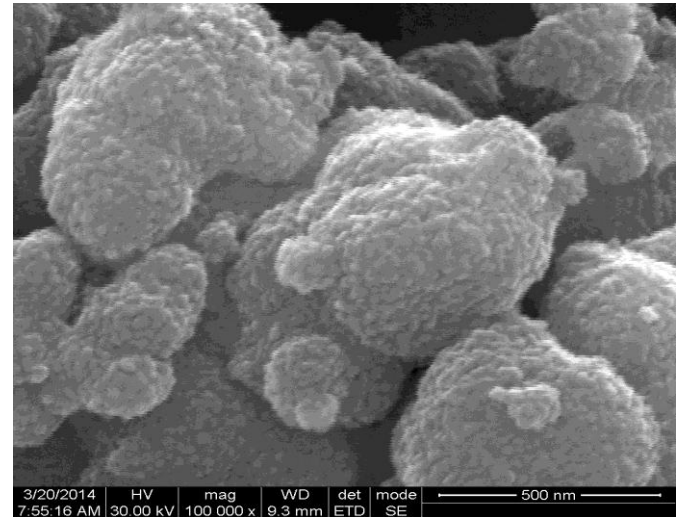
**Fig -4:** Tauc plot obtained from UV-Vis DRS spectrum of the as prepared undoped and Fe-doped nanoparticles.

Figure (4) shows the Tauc plot for the observed Diffuse Reflectance Spectral data for determining band gap energies,  $E_g$ , we followed the calculation procedure of Beranek and Kisch [31], who used the equation  $\alpha=A(h\nu-E_g)^n/h\nu$ , where  $\alpha$  is absorption coefficient,  $A$  is constant,  $h\nu$  is the energy of light and  $n$  is a constant depending on the nature of the electron transition [32]. Assuming an indirect band gap ( $n=2$ ) for TiO<sub>2</sub> [33], with  $\alpha$  proportional to  $F(R_{\infty})$  the band gap energy can be obtained from the plots of  $[F(R_{\infty}) hv]^{1/2}$  vs  $h\nu$  as the intercept

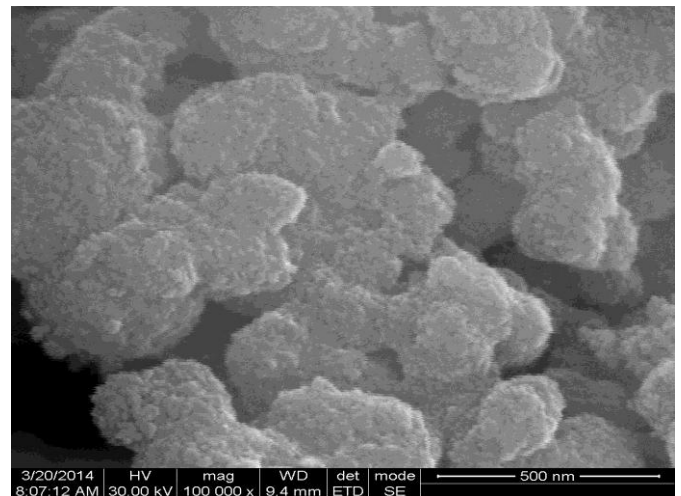
at  $[F(R_{\infty}) hv]^{1/2}=0$  the extrapolated linear part of the plot (fig1). The band gap of undoped and Fe-doped nano TiO<sub>2</sub> obtained from Tauc plot is 2.8 to 3.2 eV.

### 3.4 SEM Micrograph Analyses

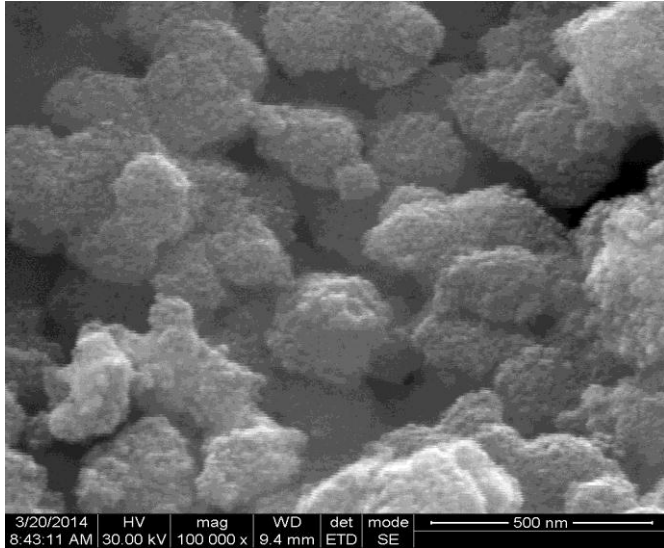
Figure (5), (6),(7) and (8) shows the HR-SEM images of the as prepared and Fe-doped nano TiO<sub>2</sub>.



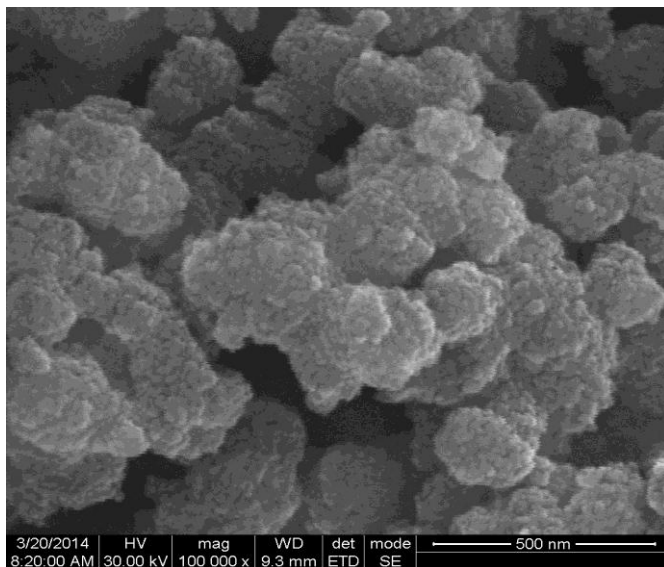
**Fig -5:** HR-SEM micrographs of the as prepared TiO<sub>2</sub> nanoparticles.



**Fig -6:** HR-SEM micrograph of the 2 wt% Fe-doped TiO<sub>2</sub> nanoparticles.



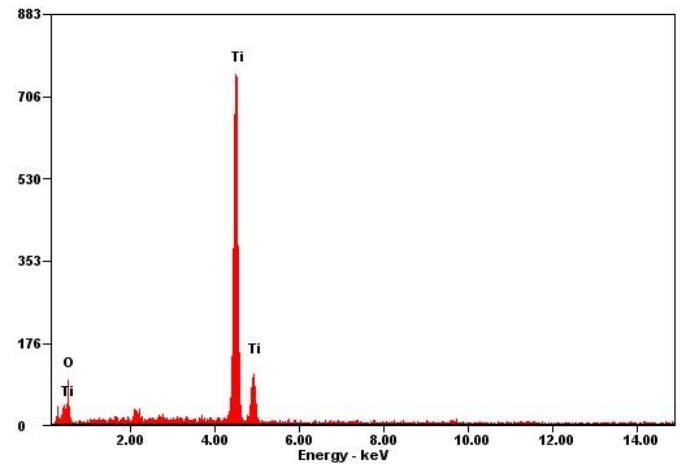
**Fig -7:** HR-SEM micrograph of the 3 wt% Fe-doped  $\text{TiO}_2$  nanoparticles.



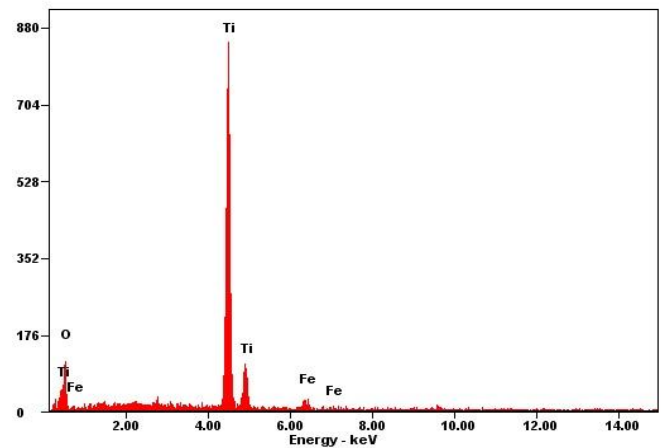
**Fig -8:** HR-SEM micrographs of the 5 wt% Fe-doped  $\text{TiO}_2$  nanoparticles.

The surface morphology of  $\text{TiO}_2$  nano  $\text{TiO}_2$  has been studied using High Resolution Scanning Electron Microscope. As the calcinating temperature increase, the particles agglomerate resulting in increase of particle size. It is observed from the HR-SEM images. The HR-SEM investigations of all the nano  $\text{TiO}_2$  samples reveal that the crystallites are nanometre size. Therefore the growth of Nano phase crystalline  $\text{TiO}_2$  particles is accelerated at higher calcinating temperature [34]. All samples shows uniform morphology in the form of  $\text{TiO}_2$  nano clusters.

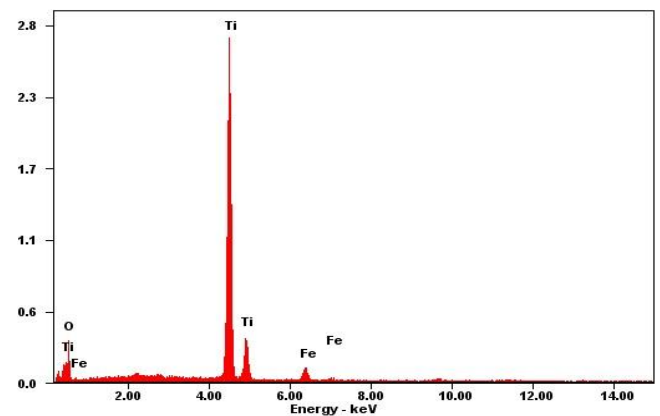
### 3.5 EDAX Analysis



**Fig -9:** EDAX spectrum of the as prepared Nano  $\text{TiO}_2$ .



**Fig -10:** EDAX spectrum of the 2 wt% Fe doped Nano  $\text{TiO}_2$ .



**Fig -11:** EDAX spectrum of the 3 wt% Fe-doped nano  $\text{TiO}_2$ .

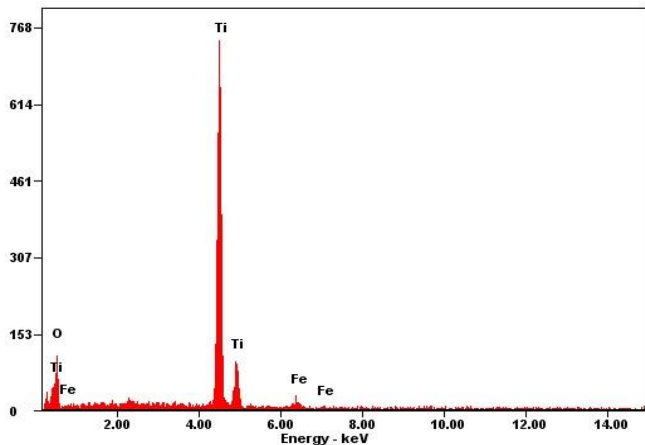


Fig -12: EDAX spectrum of the 5 wt% Fe-doped nano TiO<sub>2</sub>.

Figure (9), (10), (11) and (12) shows the EDAX spectrum of as prepared undoped and Fe-doped nano TiO<sub>2</sub>. The spectrum shows the chemical constituents of Ti, O and Fe present in the samples. There is no impurity peak is observed in the EDAX spectra. This confirms that the prepared samples are in pure form.

### 3.6 PL Analysis

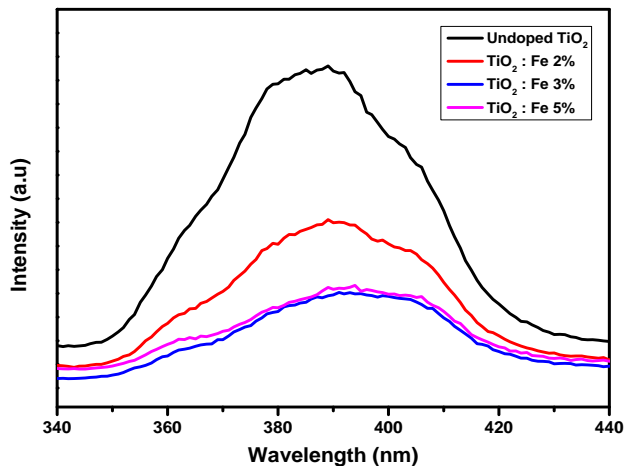


Fig -13: The Photoluminescence spectrum of as prepared undoped and Fe-doped nano TiO<sub>2</sub>.

Photoluminescence spectra were recorded at room temperature on the prepared nano TiO<sub>2</sub> prepared by sol-gel synthesis. The Photoluminescence spectra of the prepared undoped and Fe-doped Nano TiO<sub>2</sub> shown in figure (13)

The Photoluminescence spectrum of anatase phase nanoTiO<sub>2</sub> resulted from three origins: self trapped excitons [35,37] surface states [36] and oxygen vacancies [35,37]. Oxygen vacancy peaks normally observed at 391nm and 409 nm. In our samples, all the peaks observed around 390 nm. This shows the

Photoluminescence emission due to the presence of oxygen vacancies of nano TiO<sub>2</sub>.

## 4. CONCLUSIONS

TiO<sub>2</sub> Nano powders were successfully synthesized by sol-gel method using Titanium tetra isopropoxide and Isopropanol. They were calcinated to 550°C to get high degree of crystallization. The calcinated TiO<sub>2</sub> nanopowders were characterized by Powder XRD, FTIR, SEM, EDS and PL analysis. The Powder XRD spectra reveal that, the main phase of TiO<sub>2</sub> nanopowders are anatase phase. FTIR spectra displayed the peaks attributed to the presence of O-H groups at 3420 cm<sup>-1</sup> and 1630 cm<sup>-1</sup>. Also FTIR spectra show the vibrational mode of TiO<sub>2</sub> around 600 cm<sup>-1</sup>. SEM image displayed the uniform morphology in the form of nano clusters. EDAX spectra confirm the samples are in pure form. From UV-Vis Tauc plot the band gap of TiO<sub>2</sub> changes from 2.8-3.2 eV. PL spectra reveal that PL excitation is due to oxygen vacancies.

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