## EFFECT OF BASIC PRETREATMENT ON SACCHARIFICATION OF WATER HYACINTH

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#### Abstract

The world has seen a vast expansion in industrialization and this has in turn seen an increase in demand for fossil fuels. To sustain such a pace of development, these fuels are being consumed at a rapid rate. This dependence on the fuels coupled with their rapid rate of depletion has called for research to look for alternative fuels. Biofuels like bio-ethanol and bio-diesel are being considered as replacements. Bio-ethanol is being given special consideration, as it can be used as a substitute to, or as a blend with petrol in existing gasoline engines, without much modifications being made to these engines. The substrates under consideration are that of the biomass genre, and Water Hyacinth being of special importance. Water Hyacinth is an aquatic weed which grows in most tropical parts of the world. It has considerably lower lignin and higher cellulosic content, which makes it a suitable substrate for bio-ethanol production. The three main steps for bio-ethanol production are pretreatment, which makes the biomass amenable to further treatment, Saccharification, the process by which complex sugars are broken down to simple reducing sugars and fermentation, where the sugars are fermented by the action of relevant fungi. This study focusses on the Saccharification step of the process, specifically focusing on the effect of pretreatment on the Saccharification of Water Hyacinth. Three samples of powdered Water Hyacinth, along with 3 samples of Base pretreated Water Hyacinth powder were subjected to the Saccharification process using TrichodermaViride. It was observed that the Saccharification yields for the pretreated samples were in excess of 200% greater than that of the Saccharification yields of the powdered Water Hyacinth samples without pretreatment. These results were observed on the day 2 of the process. The results of this study will be taken into consideration for the fermentation step of the process.

Keywords: Water Hyacinth, Pretreatment, Saccharification, Reducing sugar yield, High yields.

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### 1. INTRODUCTION

The progressive expansion of civilization and the related everdeveloping science and technology present us with many new problems. It is primarily a question of energy, food and the pollution of our natural environment. The shortage of liquid fuels is more than predictable [1].The use of conventional fuels as primary energy source has led to scarcity in fuel, climate change, environmental degradation and human health problems [2].The global oil availability is practically fixed because the natural formation of petroleum is a process which takes a very long time and it is not replaced at the rate at which it is being extracted [3].

With these adverse effects being noticed and an impending energy crisis, studies onBio-fuels are important because they replace petroleum fuels. A number of environmental and economic benefits are claimed for bio-fuels [4]. Lignocellulose is considered as an attractiveraw material for the production of fuel ethanol, because of its availability in large quantities at low cost [5]. The efficient utilization of the hemicellulose component of lingo cellulosic feed stocks (25% of dry weight of hardwood) offers an opportunity to reduce the cost of fuel ethanol production by 25% [6]. Lignocellulosic materials are found in almost any kind of waste, and the challenge is to efficiently utilize this biomass component in the process of producing fuel ethanol from it. Fuel ethanol is also produced in some cases, from specially gown feed stocks like corn. These are generally called bioenergy crops.

The attributes of a bio-energy crop are as follows [7]:

- Naturally grown vegetation, grows perennially.
- High cellulose and low lignin content per unit volume of dry matter.
- Easily digestible

Water Hyacinth (WH) is a widely prevalent aquatic weed in India. Its high content of hemicellulose (30–55% of dry weight) can provide hemicellulosic sugars for bio- conversion to ethanol [8]. The lower lignin content in water hyacinth as compared to other biomass used for the conversion process is an important parameter to be considered. The conversion of Water Hyacinth to ethanol is achieved in three major steps namely, pretreatment of the raw material, saccharification of complex sugar molecules to simple sugars and finally fermentation of the produced simple sugars into bioethanol [9]. The first step, called Pretreatment, is the process where cellulosic biomass is made amenable to the action of enzymes [10]. The second step is Saccharification, in which the complex carbohydrates present in Cellulose and Hemicellulose are broken down to simple sugars. This is done by exposing the substrate to Saccharification micro-organisms like TrichodermaViride or Aspergilus Niger. The final step of the process in anaerobic fermentation, where fungi such as Saccharomyces Cerevisiae act upon the reducing sugars in the absence of Oxygen to form ethanol

The first step, namely pretreatment is a very important step and this study aims to prove the importance of pretreatment experimentally. Within the context of production of fuels from biomass, pretreatment has come to denote processes by which cellulosic biomass is made amenable to the action of hydrolytic enzymes. All naturally occurring, and most refined. cellulosic materials require pretreatment to become accessible to the enzymes that mediate hydrolysis. The need for pretreatment is emphasised by the fact that typically, hydrolysis yields in the absence of pretreatment are less than 20% of theoretical yields, whereas yields after pretreatment often exceed 90% of theoretical [8]. In naturally occurring cellulosic materials, cellulose is closely associated with hemicellulose and other structural polysaccharides, and carbohydrate-rich microfibrils are surrounded by a lignin seal. A primary function of pretreatment is to open up this multicomponent-matrix so that it becomes accessible [8]. The structure of a typical biomass is as given below in Fig 1.

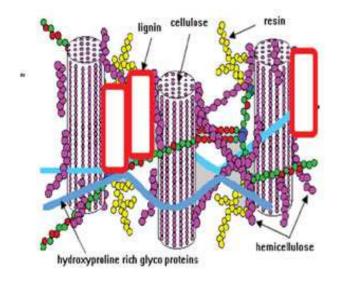


Fig1: Typical structure of biomass

The figure illustrates the working of the pretreatment methods in successfully breaking the multicomponent matrix to free the Cellulose and Hemicellulose [11]

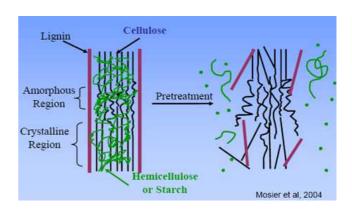


Fig 2: Mechanism of Pretreatment

A large number of methods of pretreatment are used, but some of the most common methods are mechanical communition followed of acid or base treatment. This step breaks the aforementioned matrix and makes the cellulosic content amenable to the Saccharification micro-organisms.

The second step of the process is the Saccharification step. The final yield of this step is a good amount of reducing sugars, which can be fermented in the fermentation step. Typical Saccharification microorganisms are TrichodermaViride, Trichoderma Reesei, Aspergilus Niger, Aspergilus Awamori etc. This is then followed by the fermentation step where the reducing sugar is fermented to form ethanol.

This study aims to show experimentally, the effectiveness of base pretreatment on the Saccharification of powdered Water Hyacinth Substrate. The Saccharification micro-organism used was TrichodermaViride (MTCC–1)

## 2. MATERIALS AND METHODS

#### 2.1 Collection and Drying of Water Hyacinth

Water Hyacinth was taken from Kengeri Lake, Bangalore and the leaves were separated from the stalk and kept aside. One half of the leaves and the stalks were dried separately in sunlight for a period of 72 hours. These leaves and stalks were then dried in a vacuum oven, at a temperature of 80° C for a period of 5 hours.

#### 2.2 Primary Pretreatment Process

The dried stalks and leaves were then powdered in a blender, so as to obtain a uniform, free flowing powder. This was taken as the substrate for Saccharification process.

#### 2.3 Base Pretreatment Process

The other half of the Water Hyacinth leaves and stalks were soaked in NaOH solution (0.1 N) for a period of 48 hours. The leaves and stalks were then sun dried for a period of 72 hours.

They were then subjected to drying in a vacuum oven, at a temperature of  $80^{\circ}$  C, for a period of 5 hours. The dried leaves and stalks were subjected to mechanical communition in a blender. The free flowing powder obtained was taken as a substrate for the Saccharification process.

#### 2.4 pH Test for Substrates

The pH of the two substrates, namely, substrate without pretreatment, and base pretreated substrate were measured. For this process, 1 g of the substrate was added to 25ml of distilled water and pH was measured using a pH meter. The results are shown in table 1.

Table 1: pH test results

Туре		of	рН	
pretreat	nent			
Base pro	etreated		6.07	
Without	chemic	cal	4.92	
pretreat	nent			

#### 2.5 Preparation of Media

The media used was called Modified Mendell's media was used for the Saccharification process. The media consisted of the following components:

- Urea (0.3 g/l)
- Potassium di-hydrogen phosphate (2.0g/l)
- Ammonium sulphate (1.4 g/l)
- Peptone (0.75g/l)
- Calcium chloride (0.3 g/l)
- Magnesium chloride (0.3 g/l)
- Yeast extract (0.25 g/l)

A solution was prepared by adding the components in one liter of water. The contents of the solution were stirred to ensure uniformity. 100 ml of the prepared media was then added to 9 flasks.

#### 2.6 Nomenclature of Flasks and Addition of

#### **Substrates**

Nine 250 mL Erlenmeyer Flasks were used in the experiment. Each flask was filled with 100 ml of modified Mendell's media. Three flasks were maintained as control (labeled "T-C1, T-C2, T-C3") to which substrate was not added. The six other flasks were labeled based on the type of pretreatment used for the respective water hyacinth sample, namely, "T-B" for base pretreated substrate and "T-N" for the sample without any chemical pretreatment(neutral). The flasks were then sealed tight with cotton plugs and were then autoclaved at 25 psi for 2 hours. The nomenclature of the flasks is described in table 2.

<b>Table 2:</b> Nomenclature of flasks containing media and
substrate

Flask Name	Contents
T-C1, T-C2. T-C3	Media (100mL in each)
T-B1, T-B2, T-B3	Media (100mL) and Base
	pretreated substrate (1g) in
	each
T-N1, T-N2, T-N3	Media (100mL) and substrate
	without chemical
	pretreatment (1g) in each

#### 2.7 Addition of TrichodermaViride Inoculum

The flasks were taken out of the autoclave and kept aside till the contents attained room temperature. The flasks were then taken to a Laminar AirFlow (LAF). The flasks were then inoculated with TrichodermaViride spores, obtained from a petri plate culture. The flasks were plugged and kept aside for the fungus to grow and the Saccharification process to initiate.

#### 2.8 DNS Test

A micropipette was calibrated for 1.5 mL and it was then used to pipette out the contents from each flask. The contents were transferred to a correspondingly labeled centrifuge tubes. The tubes were centrifuged for 15 minutes at 2000 rpm. The micro pipette was calibrated for 0.75 ml, and supernatant liquid from each tube was pipetted out and transferred to correspondingly labeled test tubes. 3 ml of Di Nitro Salicylic Acid(DNS) reagent was added to each of the test tubes. The test tubes were heated in a water bath for 10 minutes till there was a visible change in the colour of the contents of the test tubes. The control solution was used to calibrate the colorimeter used for the measurement of optical densities (OD) of the different samples.

#### 2.9 Test for Reducing Sugars

The DNS test is used to measure the amount of reducing sugars produced in the saccharification process. This process involves measuring the optical density of the test tube contents using a colorimeter. Higher the optical density values, higher the quantity of reducing sugars produced. This is governed by the Beer-Lambert law.

The test was conducted at an interval of 24 hours starting from the day after inoculation. The tests were carried out over a continuous 5- day period and the results are depicted in Table 3 and 4.The OD values of the different samples were determined at 540 nm. A standard calibration curve was prepared to estimate the reducing sugar content thus obtained. This is depicted in Figure 3. The corresponding OD values were used to calculate the quantity of reducing sugar in the solution using the curve. The obtained values were noted in table 5.

<b>Table 3:</b> OD values of the individual samples on different
days.

Day	Base Pretreated			Without Pretreatment		
	T-B1	T-B2	T-B3	T-N1	T-N2	T-N3
Day 1	0.02	0.02	0.02	0.02	-	0.01
Day 2	0.10	0.09	0.10	0.03	0.03	0.03
Day 3	0.08	0.08	-	0.03	-	0.02
Day 4	0.07	-	0.06	0.02	0.02	0.02
Day 5	0.06	0.05	0.06	0.01	0.02	-

# Table 4: Consolidated table for OD values of different samples.

Day	Base Pretreated	Without Pretreatment
Day 1	0.02	0.015
Day 2	0.10	0.3
Day 3	0.08	0.025
Day 4	0.065	0.02
Day 5	0.06	0.015

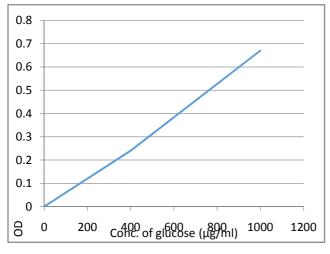


Fig 3: Standard Calibration curve

Table 5: Reducing sugar yield for different samples

Day	Reducing sugar	Reducing sugar yield
	yield for Base	for Without
	Pretreated (µg/mL)	Pretreatment (µg/mL)
Day 1	20	15
Day 2	100	30
Day 3	80	25
Day 4	65	20
Day 5	60	15

#### **3. RESULTS AND DISCUSSION**

The results were in accordance to the previous work published by the authors and it is seen that the optimum yield of reducing sugars is obtained on the second day after pretreatment. The results also show that the yield of reducing sugars from the base pretreated samples exceed that obtained from the non-pretreated sample in excess of three times. This was found to be 180 µg/mL for the base pretreated sample and 30 µg/mL for the non-pretreated sample. The comparative yield is shown in Figure 4.

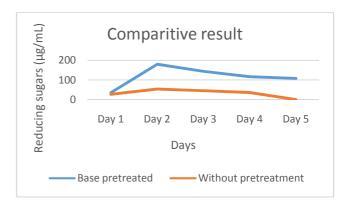


Fig4: Graph showing the yields of base pretreated and nonpretreated substrates.

#### CONCLUSIONS

From the experimental data obtained, we can conclude that pretreatment is a vital step in the process of bio ethanol synthesis from Water Hyacinth. The pretreatment process with base significantly helps in the de-lignification of the water hyacinth substrate. This is important because lignin is a major obstacle to the accessibility of the cellulosic and hemicellulosic components of water hyacinth substrate, which are important for the production of reducing sugars. We can conclude that without pretreatment, the synthesis of reducing sugars is in negligible quantities, which ultimately deems the process not viable.

#### **FUTURE PROSPECTS**

The results from this experiment will be incorporated in the second part of the conversion process, i.e, fermentation of the reducing sugars to ethanol. Other prospects include changes in pH of the substrate to determine the optimum pH for the saccharification process, use of other microorganisms for saccharification, such as Trichoderma Reesei or Aspergilus Niger, and studying the effect of agitation on the results, etc.

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